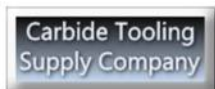


**SOLID CARBIDE COOLANT HOLE ROD WITH TWO HELICAL
TWISTED COOLANT HOLES 40 DEGREE AND 310 OAL.**

Dia.	B.C.	Coolant Holes Dia.	Pitch	Order No.
6.3	2.20	0.50	22.46	240-0630-310
6.8	2.30	0.50	24.34	240-0680-310
7.3	2.40	0.65	26.21	240-0730-310
7.8	2.50	0.65	28.08	240-0780-310
8.3	2.70	0.65	29.95	240-0830-310
8.8	2.90	0.65	31.82	240-0880-310
9.3	3.20	0.75	33.70	240-0930-310
9.8	3.50	0.75	35.57	240-0980-310
10.3	3.50	0.80	37.44	240-1030-310
10.8	3.50	0.80	39.31	240-1080-310
11.3	3.70	0.80	41.18	240-1130-310
11.8	4.00	0.85	43.06	240-1180-310
12.3	4.20	0.90	44.93	240-1230-310
12.8	4.35	0.90	46.80	240-1280-310
13.3	4.40	0.90	48.67	240-1330-310
13.8	4.50	1.00	50.54	240-1380-310
14.3	4.70	1.00	52.42	240-1430-310
14.8	4.90	1.10	54.29	240-1480-310
15.3	5.10	1.10	56.16	240-1530-310
15.8	5.30	1.10	58.03	240-1580-310
16.3	5.50	1.20	59.90	240-1630-310
16.8	5.75	1.20	61.78	240-1680-310
17.3	5.90	1.20	63.65	240-1730-310
17.8	6.10	1.30	65.52	240-1780-310
18.3	6.30	1.40	67.39	240-1830-310
18.8	6.50	1.40	69.26	240-1880-310
19.3	6.70	1.40	71.14	240-1930-310
19.8	6.90	1.50	73.01	240-1980-310
20.3	7.10	1.50	74.88	240-2030-310
21.3	7.40	1.50	78.62	240-2130-310
22.3	7.70	1.70	82.37	240-2230-310
24.3	8.00	1.75	89.86	240-2430-310
25.3	8.10	1.75	93.60	240-2530-310



Main: 248-693-9202

Fax: 248-693-9210

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26.3	8.20	1.75	97.34	240-2630-310
28.3	9.00	2.00	104.83	240-2830-310
30.3	10.00	2.00	112.32	240-3030-310
32.3	11.00	2.00	119.81	240-3230-310

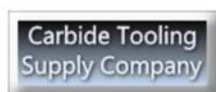
All dimensions in [mm].

Available grades:

BK10UF

BK12UF

330mm OAL available on some items.



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